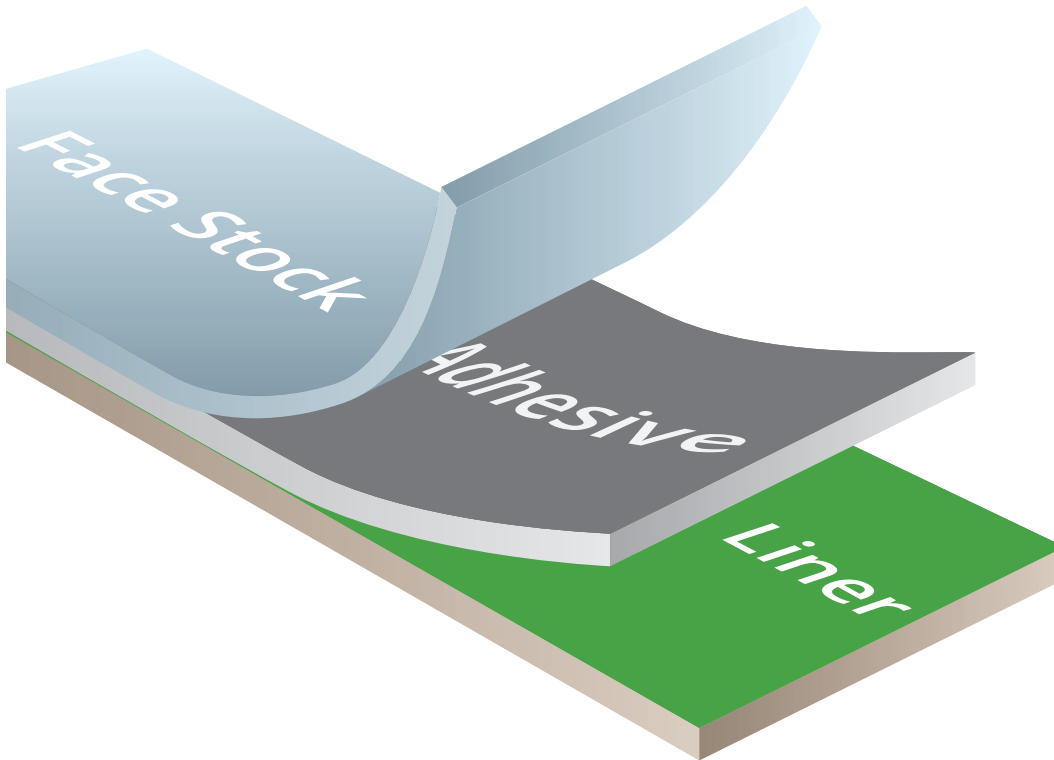


# L194



## Labels for Life.



**Face Stock:** 1.4 matte clear polyester overlaminating film offers resistance to scratching, solvents and abrasion and adds additional durability to the base material. Specifically designed to over laminate pre-printed finished labels, but can also be thermal transfer printed.

**Adhesive:** 0.8-0.9 mil high performance permanent acrylic adhesive offers additional durability and resistance to scratching, solvents and abrasion.

**Release Liner:** 1.0 mil clear polyester liner.

## Thermal Transfer Matte Clear Polyester Overlaminating Film

L194 is designed to add additional durability and resistance to the base material. Key features include: indoor and limited outdoor applications and excellent heat, chemical, scratch and abrasion resistance. When used in combination with the recommended IDENTCO ribbon, it will meet the most demanding durable labeling requirements. The material can be used outdoor.

## Typical Applications

Rating Plates  
Nameplates  
and applications that need extra durability from an overlaminate.

## Typical Industry Sectors

Automotive  
Electronics  
Industrial



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# L194


Thermal Transfer Matte Clear Polyester Overlaminating Film



Labels for Life.

## Agency Recognitions

|  | Adhesion        |          |         |  |  |
|---|-----------------|----------|---------|--|--|
|   | Stainless Steel | 45 oz.in | 495 N/m |  |  |
|   | Acrylic         | 60 oz/in | 660 N/m |  |  |
|   | Glass           | 40 oz/in | 440 N/m |  |  |

|  | Material Caliper |              |            |                |              |            |
|---|------------------|--------------|------------|----------------|--------------|------------|
|   | Face Stock       | .0014"       | 35.6μ      | Liner          | .001"        | 25.4μ      |
|   | Adhesive         | .0008/.0009" | 20.3/22.9μ | Total Material | .0032/.0033" | 81.3/83.8μ |

## Exterior Durability

Recommended: Indoor use

- Testing recommended in actual application if used outdoor.

## Temperature Range

Service Temperature: -40°F to 302°F (-40°C to 150°C)  
Minimum Application Temperature: 50°F (10°C)

## Shelf Life

Recommended Storage: 45-90 °F (7-32 °C) 20-75% R.H.  
Shelf Life: 2 years @ recommended storage

## Recommended Ribbons

TTRR-B TTRR-CR  
TTRR-D TTRR-S

## Process Durability

It is recommended that customers test the material in actual application to determine if the material meets all requirements.

Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by IDENTCO customers for designs and specifications, or be relied on as meeting specific performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact IDENTCO for further information. Revised 3/7/2017.

**UNITED STATES HEADQUARTERS**  
28164 W. Concrete Drive  
Ingleside, IL 60041  
Phone: +1 (815) 385 - 0011  
Fax +1 (815) 385 - 0359

**MEXICO MONTERREY**  
Carr. a Laredo Km. 16.5 Interior  
14B, Col. Moisés Sáenz, 66613  
Apodaca, Nuevo Leon  
Phone: +52 (81) 8008 - 0438

**GERMANY FRANKFURT**  
Güterbahnhofstrasse 3-7  
63450 Hanau  
Phone: +49 (6181) 440 830 - 0  
Fax: +49 (6181) 440 830 - 99

**PRC HONG KONG**  
Unit 1708, 17/F, 9 Wing Hong St.  
Cheung Sha Wan, Kowloon  
Phone: +852 2959 2156  
Fax: +852 2959 2019

**MALAYSIA PENANG**  
Suite 163E, Level 16, Room 1602  
Hunza Tower Gurney Paragon  
Jalan Kelawei, Georgetown  
10250 Penang  
Phone: +6012 466 - 0866