

STANDARD LABEL MANUFACTURING TOLERANCES



Labels for Life.

TYPE	TOLERANCE	DESCRIPTION
Label size for Dimensionally Stable Materials (Die Cut)	+/- .010 (.254mm)	Acceptable Size Variance from Nominal Dimension Shown on IDENTCO Proof
Label size for Non- Dimensionally Stable Materials (Die Cut)	+/- .015 (.381mm)	Acceptable Size Variance from Nominal Dimension Shown on IDENTCO Proof
Label size for Dimensionally Stable Materials (Butt Cut)	+/- .03125 (.794mm)	Acceptable Size Variance from Nominal Dimension Shown on IDENTCO Proof
Label size for Non-Dimensionally Stable Materials (Die Cut)	+/- .045 (.1143mm)	Acceptable Size Variance from Nominal Dimension Shown on IDENTCO Proof
Edge Trim	+/- .03125 (.794mm)	Acceptable Variation in Distance from Label Edge to Line Edge from Nominal Shown on IDENTCO Proof
Finished Label Web Width	+/- .03125 (.794mm)	Acceptable Finished Web Width Variance from Nominal Shown on IDENTCO Proof
Die to Die	+/- .020 (.508mm)	Acceptable Registration Difference Between Multiple Cutting Dies from Nominal Shown on IDENTCO Proof
Die Cut Adhesive Free Area	+/- .040 (1.016mm)	Acceptable Variation in Position of Adhesive Free Area from Nominal Shown on IDENTCO Proof
Coated Adhesive Zone Location	+/- .040 (1.016mm)	Acceptable Variation in Position of Adhesive Zone Area from Nominal Shown on IDENTCO Proof
Printed Adhesive Deadened Zone Location	+/- .070 (1.778mm)	Acceptable Variation of printed Adhesive Deadened Zone Location from Nominal Shown on IDENTCO Proof
Site Hole Cut Location	+/- .020 (.508mm)	Acceptable Variation in Position of Site Hole Location from Nominal Shown on IDENTCO Proof
Print to Die Cut Location	+/- .020 (.508mm)	Acceptable Variation in Position of the Label Shape Cutting in Relation to First Printed Color from Nominal Shown on IDENTCO Proof
Printed Color to Color Registration	+/- .010 (.254mm)	Acceptable Variation in Position of the First Printed Color in Relation to Sussequent Colors from Nominal Shown on IDENTCO Proof
Printed Color Match Consistency on PMS Specified Colors (Visual Comparison)	+/- 1/2 of a PMS Color Shade	Acceptable Visual Color Difference Between the Specified PMS Color Standard on IDENTCO Proof and the Color Produced on a Label
Printed Color Match Consistency on Critical Color Match where Production Color Standard is Established (Spectrophotometer Comparison)	1.5 Delta E CMC with K5000 Illuminate	Acceptable Delta E Color Difference Between the Specified Production Color Standard on IDENTCO Proof and the Color Produced on a Label
<p><i>These are IDENTCO's Standard Label Manufacturing Tolerances. Any exceptions from these tolerances will be noted on the IDENTCO Content Proof provided for approval prior to all new production orders.</i></p>		

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