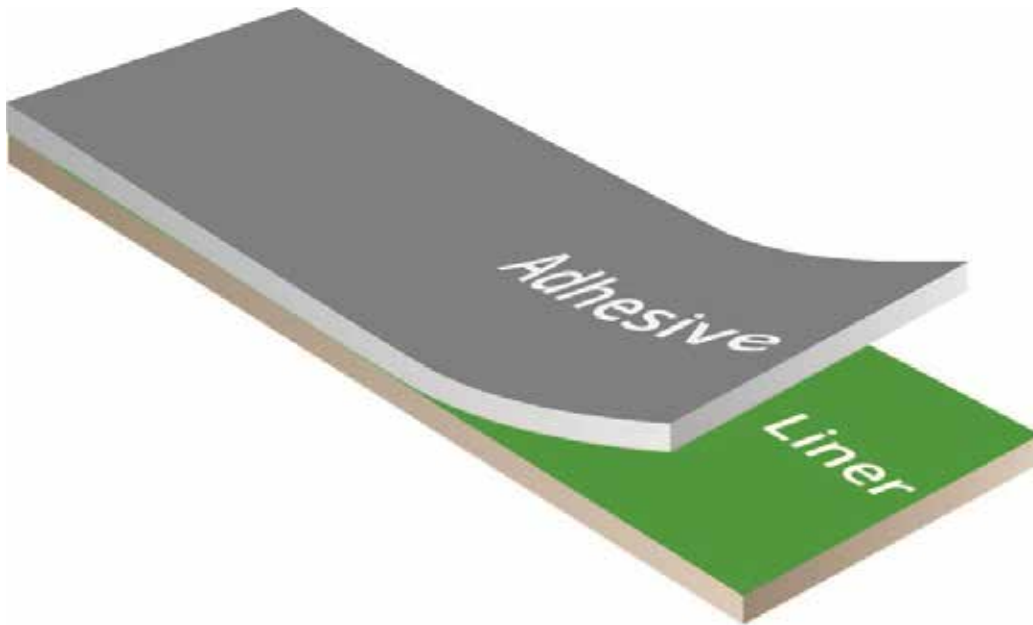


TA6304



Labels for Life.



Adhesive: 6.2 mil transfer tape consisting of 1.2 mil of high performance adhesive to adhere to print side of second surface printed graphic overlays and 4 mil of ultra-high performance adhesive to adhere to a range of high and low surface energy surfaces. Those adhesive layers are coated on each side of a 1 mil opaque polyester film.

Release Liner: Available with a 78# clay-coated kraft.



Adhesive Transfer Tape

TA6304 is a high-performance laminating adhesive designed for broad use, including low-surface-energy plastics and textured powder-coated paints. The adhesive exhibits an excellent balance of peel adhesion, tack, and shear strength, with good resistance to heat, humidity, UV light, and most chemicals.

Typical Applications

- Low-Surface-Energy Plastics
- Overlays
- Harsh Abrasion Environments

Typical Industry Sectors

- Automotive
- Electronics
- Industrial



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TA6304

Adhesive Transfer Tape



Labels for Life.

Agency Recognitions

Adhesion

Adhesion						
Stainless Steel	195 oz/in	2,126 n/m	ABS	173 oz/in	1,886 n/m	
Polypropylene	139 oz/in	1,515 n/m	Highly Textured			
Polycarbonate	184 oz/in	2,006 n/m	Powder-Coated Paint	157 oz/in	1,711 n/m	

Material Caliper

Adhesive - Layer 1	.0012'	30.4μ	Liner (kraft)	.0046"	116.8μ	
Double-coated carrier	.001"	25.4μ	Total Material	.0108"	274.3μ	
Adhesive - Layer 2	.004"	101.6μ				

Exterior Durability

Recommended: Indoor or outdoor applications.

Temperature Range

Service Temperature: -40°F to 300°F (-40°C to 149°C)
Minimum Application Temperature: 32°F (0°C)

Shelf Life

Recommended Storage: 45-90°F (7-32°C) 20-75%R.H.
Shelf Life: 2 years @ recommended storage

Recommended Printing

Not printable

Process Durability

It is recommended that customers test the material in actual application to determine if the material meets all requirements.

Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by IDENTCO customers for designs and specifications, or be relied on as meeting specific performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact IDENTCO for further information. Revised 07/03/18.

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