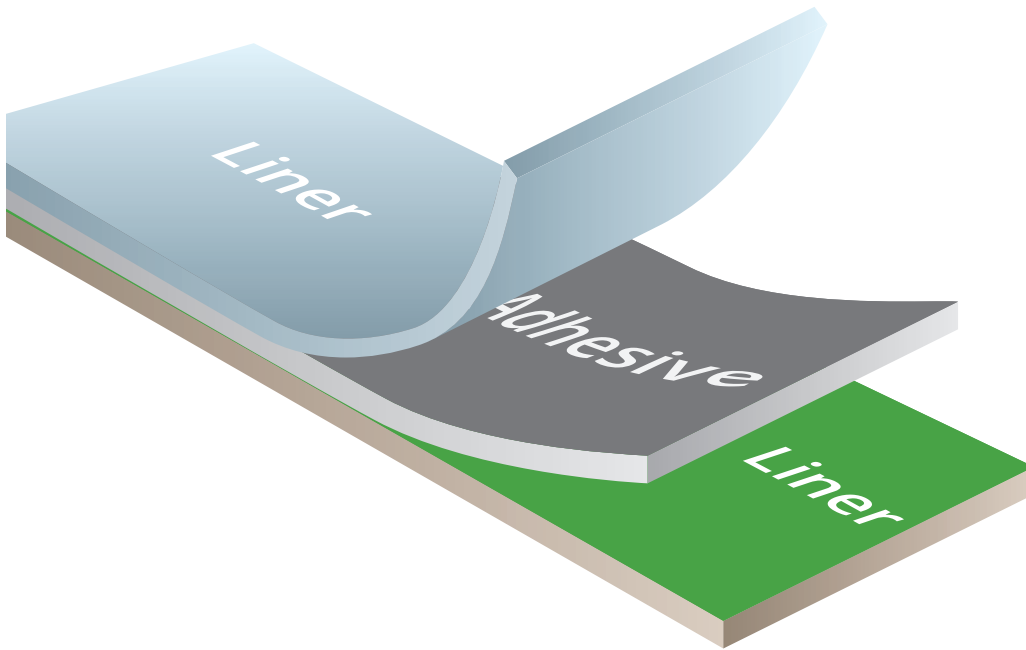


TA8153LE



Labels for Life.



Liner: 4.0 mil 58# polycoated kraft liner

Adhesive: 3.5 mil clear high performance permanent pressure sensitive acrylic that is specifically designed to for optimal adhesion.

Liner: 4.2 mil 58# polycoated kraft

Adhesive Transfer Tape

TA8153LE adhesive provides high bond strength to most surfaces including low surface energy plastics such as polypropylene and powder coated paints. High strength acrylic adhesive that provides very high bond strength to most surfaces such as wood, fabric and plastic. Excellent bond to low surface energy plastics such as polypropylene and powder coatings or applying to membrane switch assemblies. Extremely smooth adhesive for excellent graphic appearance.

Typical Applications

- Graphic overlays
- Membrane switches
- Parts requiring selective adhesive areas.

Typical Industry Sectors

- Automotive
- Electronics
- Industrial




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TA8153LE


Adhesive Transfer Tape




Labels for Life.


 **Agency Recognitions**
RoHS Directive Compliant 2002/95/EC

 **Adhesion**
Stainless Steel
15 Min @ RT 71 oz/in 781 N/m
72 hour @ RT 75 oz/in 825 N/m


 **Material Caliper**

Liner	.0040"	101.6μ	Liner	.0062"	157.5μ
Adhesive	.0023"	58.4μ	Total Material	.0125"	317.5μ

 **Shelf Life**
Recommended Storage: 70 °F (21 °C) 50% R.H.
Shelf Life: 2 years @ recommended storage

 **Temperature Range**
Service Temperature: -40 °F to 300 °F (-40 °C to 148 °C)
Minimum Application Temperature: 50 °F (10 °C)

- Short term (minutes) 300 °F (148 °C)
- Long term (days) 200 °F (93 °C)

 **Exterior Durability**
Recommended: Indoor and outdoor use
• Outdoor use performance depends on the substrate.

 **Process Durability**
It is recommended that customers test this material in actual application to determine if the material meets all requirements.

Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by IDENTCO customers for designs and specifications, or be relied on as meeting specific performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact IDENTCO for further information. Revised 08/15/2017.

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