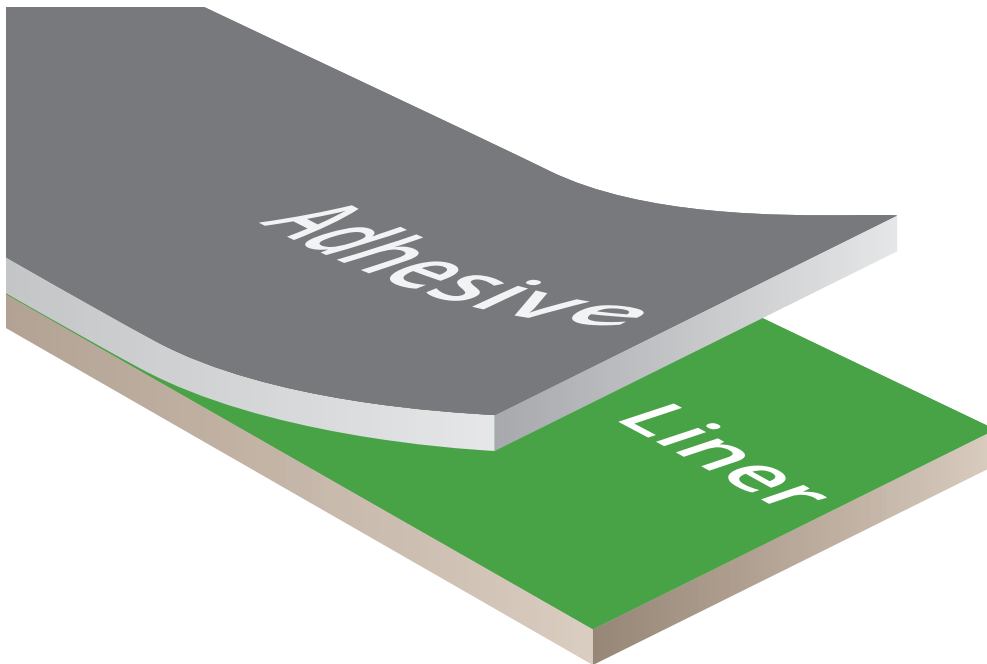


# TA9471



**Labels for Life.**



**Adhesive:** 2.3 mil clear high performance permanent pressure sensitive acrylic that is specifically designed to for optimal adhesion. Excellent bond to low surface energy plastics.

**Release Liner:** Available with a 4.2 mil 58# polycoated kraft release liner.

## Clear Transfer Adhesive Tape

TA9471 is a permanent pressure sensitive adhesive that is specifically designed to offer high bond strength. Key features include: low surface energy bonding, excellent resistant to smudging, and an extremely smooth adhesive for excellent graphic appearance. When used in combination with the recommended IDENTCO material, it will meet the most demanding durable labeling requirements. Heating the label surface will increase performance.

## Typical Applications

- Graphic overlays
- Membrane switches
- Durable applications

## Typical Industry Sectors

- Automotive
- Electronics
- Industrial



[www.identco.com](http://www.identco.com)

# TA9471

Clear Transfer Adhesive Tape



Labels for Life.



## Agency Recognitions



## Adhesion

Testing in actual application recommended.



## Material Caliper

Adhesive	.00023"	54.42μ
Liner	.00042"	106.68μ
<b>Total Material</b>	<b>.00065"</b>	<b>164.10μ</b>



## Shelf Life

Recommended Storage: 45-90 °F (7-32 °C) 20-75% R.H.  
Shelf Life: 2 years @ recommended storage



## Temperature Range

Service Temperature: -40 °F to 302 °F (-40 °C to 150 °C)  
Minimum Application Temperature: 50 °F (10 °C)

- Short term (minutes/hours) 400 °F (204 °C)
- Long term (days/weeks) 300 °F (140 °C)



## Exterior Durability

Recommended: Indoor and outdoor use  
Outdoor use performance depends on the substrate.



## Process Durability

It is recommended that customers test this material in actual application to determine if the material meets all requirements.

Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by IDENTCO customers for designs and specifications, or be relied on as meeting specific performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact IDENTCO for further information. Revised 07/18/2017.

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