

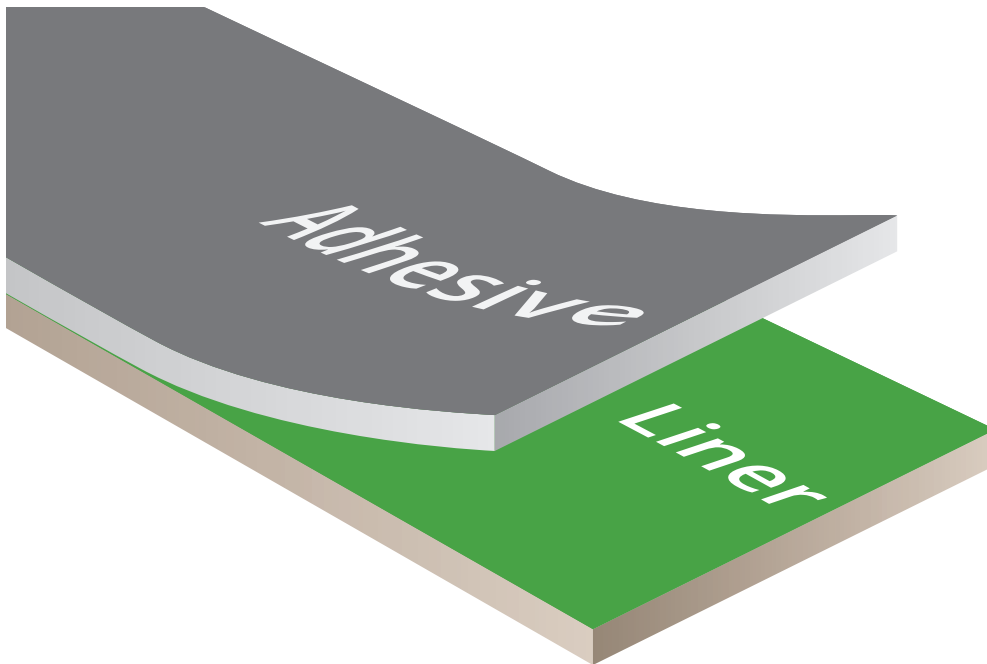
TA6004



Labels for Life.

Adhesive: 4.5 mil acrylic adhesive designed for broad use, including highly textured powder-coated surfaces, LSE plastics, and low-fogging automotive applications.

Release Liner: 5 Mil 78# densified kraft.



Adhesive Transfer Tape

TA6004 is a high-performance laminating adhesive designed for broad use, including highly textured powder-coated surfaces, low-surface-energy plastics, and low-fogging automotive applications. It is coated with a heavy mass of acrylic adhesive, which exhibits an excellent balance of peel adhesion, tack, and shear strength, with good resistance to heat, humidity, UV light and most plasticizers.

Typical Applications

- Nameplates
- Graphic overlays
- Labels
- Die-cut parts

Typical Industry Sectors

- Industrial
- Automotive
- Electronics



www.identco.com

TA6004

Adhesive Transfer Tape



Labels for Life.



Adhesion

72 hour applied

Stainless steel	185 oz/inch	2,017 n/m	Polypropylene	125 oz/inch	1,363 n/m
Highly textured powder-coat paint	157 oz/inch	1,711 n/m	Polycarbonate	150 oz/inch	1,635 n/m
			Polypropylene	170 oz/inch	1,853 n/m



Material Caliper

Adhesive	.0045"	114.34 μ
Liner (kraft)	.0050"	127.04 μ
Total Material	.0095"	241.34 μ



Exterior Durability

Material Only: Indoor Only



Temperature Range

Service Temperature: -35 °F to 250 °F (-37 °C to 121 °C)
Minimum Application Temperature: 50 °F (10 °C)



Shelf Life

Recommended Storage: 45-95 °F (7-32 °C) 20-75% R.H.
Shelf Life: 2 years @ recommended storage



Recommended Inks

Not printable



Process Durability

It is recommended that customers test this material in actual application to determine if the material meets all requirements.

Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by IDENTCO customers for designs and specifications, or be relied on as meeting specific performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact IDENTCO for further information. Revised 9/6/2017.

UNITED STATES HEADQUARTERS

28164 W. Concrete Drive
Ingleside, IL 60041
Phone: +1 (815) 385 - 0011
Fax +1 (815) 385 - 0359

MEXICO MONTERREY

Carr. a Laredo Km. 16.5 Interior
14B, Col. Moisés Sáenz, 66613
Apodaca, Nuevo Leon
Phone: +52 (81) 8008 - 0438

GERMANY FRANKFURT

Güterbahnhofstrasse 3-7
63450 Hanau
Phone: +49 (6181) 440 830 - 0
Fax: +49 (6181) 440 830 - 99

PRC HONG KONG

Unit 1708, 17/F, 9 Wing Hong St.
Cheung Sha Wan, Kowloon
Phone: +852 2959 2156
Fax: +852 2959 2019

MALAYSIA PENANG

Suite 163E, Level 16, Room 1602
Hunza Tower Gurney Paragon
Jalan Kelawai, Georgetown
10250 Penang
Phone: +6012 466 - 0866